Air Springs for Industrial Applications



Air Spring Overview

ITT air springs are air-tight and sturdy pneumatic actuators for demanding industrial applications.

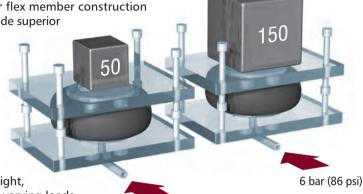
Air springs are highly durable, precisely engineered and cost-effective for use in a wide variety of actuation and vibration isolation applications. With time-tested designs, fabric-reinforced Neoprene or Natural Rubber flex member construction and corrosion-protected end retainers, air springs provide superior quality and performance.

As an actuator, air springs provide linear or angular motion. These air springs offer a favorable stroke-to-compressed-height ratio when compared to air cylinders, and can accept a wide variety of actuation media

such as air, water, nitrogen or anti-freeze.

As an isolator, air springs are effective in reducing the harmful effects of vibration. They can simultaneously isolate vibration and regulate load height, as well as allow for consistent vibration isolation under varying loads.

ITT offers a variety of air spring types to meet your actuation or isolation needs. The Single, Double and Triple Convolute Bellows, Rolling Lobe and Sleeve Types are available in a wide range of sizes, with the End Retainer Style required for your installation.



2 bar (28 psi)

Varying loads can be supported by one Air Spring size. Therefore, no re-design is necessary for varying loads.

Temperature Range Guidelines

Air springs are constructed of Natural Rubber (NR) or Chloroprene Epichlorohydrin (CR) elastomeric compounds. The temperature range guidelines for air spring applications vary depending on construction and nature of service.

Continuous Service

The maximum operating temperature for NR air springs should not exceed 135°F (57°C) while for CR, 158°F (70°C). Continuous service is defined as operating 40 or more hours per week at this temperature. Minimum allowable operating temperature is -22°F (-30°C) for air spring products made with Chloroprene, -56°F (-49°C) for products made with Natural Rubber.

Intermittent Service

The maximum allowable temperature should not exceed 158°F (70°C) for NR. Intermittent Service is defined as operating less than 40 hours per week at this temperature. Minimum allowable operating temperature is -22°F (-30°C) for products made with Neoprene and -76°F (-60°C) for products made with Natural Rubber. Note that minor cracking may occur with any prolonged operation at these minimum temperatures.

Application Examples:



- Material Handling Industry
- Lumber Industry
- Aluminum Can Recycling
- Container Manufacturers
- Paper Industry
- Press Manufacturing
- Vibrating Equipment & Conveyors

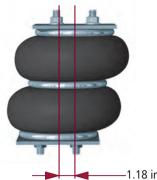


- Shaker Screens
- Steel Manufacturing Equipment
- Automotive Related (Plate Glass)
- Oil Exploration
- Foundries
- Bottling Equipment
- Valve Manufacturing



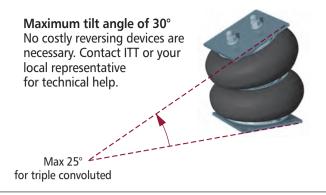
- Logging Industry
- Rubber Industry
- Amusement Rides
- Food Packaging
- Scissor Lift Manufacturing
- Glass Manufacturing (Plate Glass)
- Sewage Processing Equipment

Advantages of Air Springs



Max. displacement 1.18 in. Displacement permissible between upper and lower end plate. Therefore, no costly machining of the mounting holes is required.

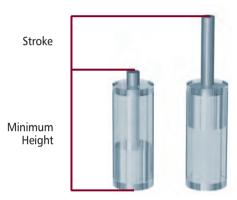
-1.18 in. Maximum for triple convoluted



Little space required, no sealing required

Compared to conventional pneumatic cylinders, the minimum height of the ITT Air Spring is significantly lower at the same stroke.





Accessories

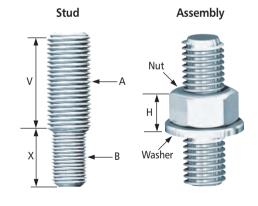
Assembly (Stud + Nut + Washer)

Part Number	Α	В	H in.	V in.	X in.
YI-578-9-056	1/2 " UNC	3/8″ UNC	.53	2.50	.56

Tank Valves Including Safety Cap

Part Number	Α	В	V	X	Υ	Z
		in.	in.	in.	in.	in.
YI-579-08-9-033	1/8" NPTF	.44	.31	1.31	.38	.75
YI-578-92-9-122	1/4" NPTF	.56	.31	1.31	.56	.56
YI-579-08-9-033M	1/8" BSP	.51	.31	1.66	.51	.87
YI-578-92-9-122M	1/4" BSP	.91	.31	1.66	.51	.87





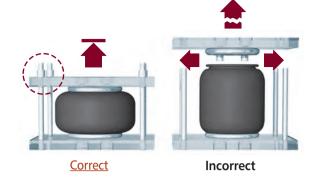
Tank Valve Including Safety Cap



Installation and Operating Instructions

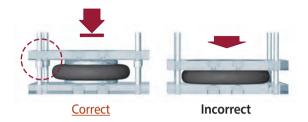
Provide stroke limitations,

to prevent exceeding the maximum allowable stroke height.

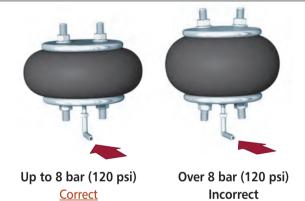


Provide stops for minimal height,

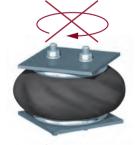
or use Air Springs with optional Internal Bumper.



Max. allowable pressure: 8 bar (120 psi).



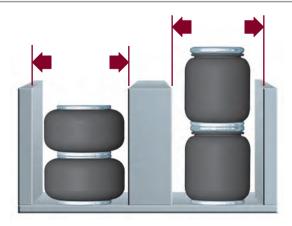
Never use Air Springs in torsion.



Incorrect

Installation Space

Sufficient clearance should be allowed to avoid any chafing with the walls of the bellows.



Elastomer Materials and Special Type Air Actuators

Natural Rubber (NR)

Good all-round properties make natural rubber the ideal material for standard actuators.

- Standard material for the model series C and R
- High dynamic capability
- Elasticity
- Tensile strength
- Resistance to tear propagation
- Resistance to abrasive wear



Air Actuators with Stainless-Steel Connecting Parts

- Connecting plates made of 304 stainless steel and bead rings made of 316T and stainless steel.
- High resistance to media such as acids, chemicals and cleaning agents
- High wear-resistance and durability



Chloroprene Rubber (CR)

Chloroprene rubber boasts good resistance to environmental influences (weather, ozone, UV, aging)

- Standard material for the model series S, also available as a special version for the model series C and R
- Broader temperature range than NR
- Flame-retardant
- Limited resistance to mineral oils



Reinforced Actuators

- Pressure range of the reinforced design:
 0 to 12 bar (174 psi)
- Designs for pressure above 12 bar (174 psi) available on request



Epichlorohydrin (ECO)

Epichlorohydrin rubber is suitable for high-temperature applications.

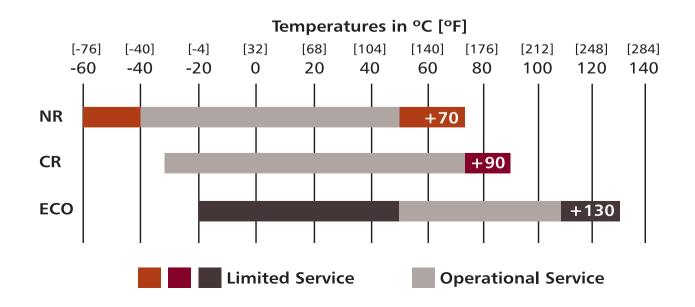
- Available as a special version for the model series C, D and R
- Resistant to mineral oils and fuels
- Very high sustained heat resistance



Air Actuator with Tank Valve

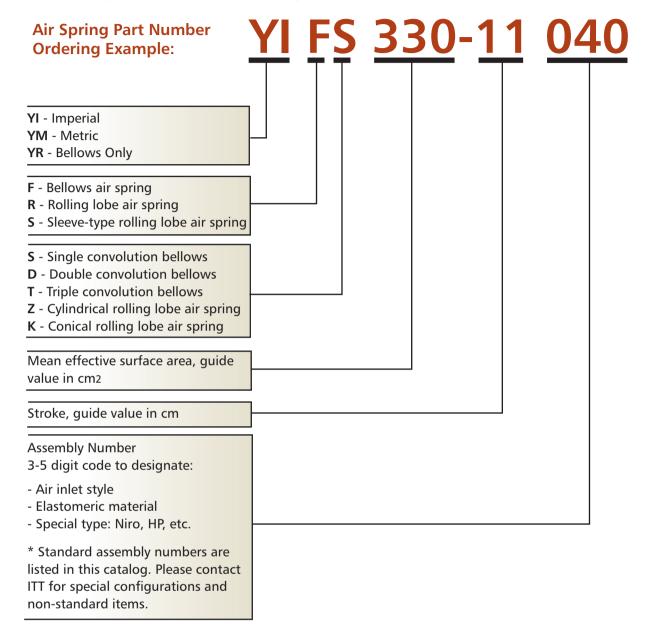
- Air inlet and air outlet via tank valve
- Operation without permanent high-pressure supply
- Connection identical to car tire valves, allows for easy filling





How to Order Air Springs

Selecting the correct air spring is simple using the provided guide below. Simply plug in the correct code abbreviations to determine the type and model from the following charts located within this catalog, this will be the part number you will use to order your specific model of air spring.



ITT Catalog Table Example:

FS 120-10

Air Spring

Configurations

Model Number	Assembly Number	Standard Air Inlet
YM [YI] FS 70-7	0160 [731•742]	G1/4[1/4 NPT • 3/4 NPT]

YM FS 70-7-0160: FS 70-7 Air Spring with metric mounting and G1/4 air inlet.
YI FS 70-7-731: FS 70-7 Air spring with imperial mounting and 1/4 NPT air inlet.
YI FS 70-7-742: FS 70-7 Air spring with imperial mounting and 3/4 NPT air inlet.

Model Series S



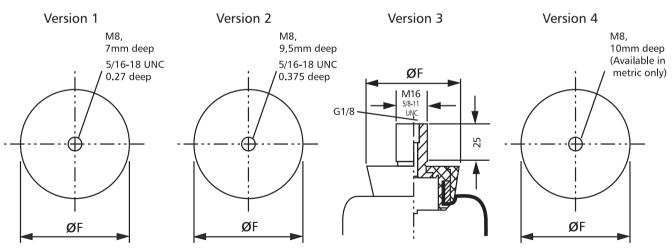
Specific Properties

- Sleeve-type Rolling lobe type
- Elastomer bellows permanently press-fitted to the connecting parts by metal crimp rings
- Plastic connecting parts for smaller models
- CR-elastomer
- SZ air actuators require a minimum pressure
- Version 4 including M30 x 1.5 nut
- Version 2 and 3 with brass bolt

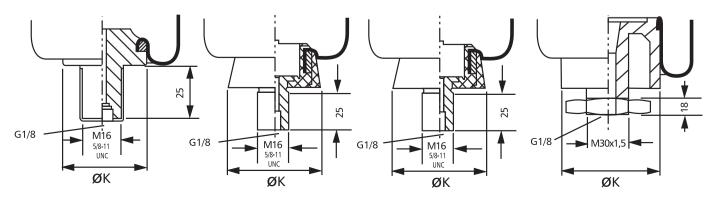
Model	Assembly No.			Required Clearance	Max. Stroke***		th P = 8 bar [Min. Pressure	Conn. Port	Top Conn. Port ØF	Bottom Conn. Port ØK
	NO.	mm/[in]	mm/[in]	mm/[in]	mm/[in]	Min Height kN/[lbs]	Min Stroke kN/[lbs]	Max Stroke kN/[lbs]	bar/[psi]	Variant	mm/[in]	mm/[in]
YM [YI] SK 19-4	3250 [008]	30 [1.2]	60 [2.4]	70 [2.8]	33 [1.3]	1.4 [314]	0.8 [179]	0.4 [89]	-	1	34.0 [1.3]	34.0 [1.3]
YM [YI] SK 37-6	3250 [001]	38 [1.5]	88 [3.5]	100 [3.9]	46 [1.8]	3.1 [696]	2.6 [584]	1.5 [337]	-	2	76.0 [3.0]	61.0 [2.4]
YM [YI] SK 37-8	3250 [003]	38 [1.5]	88 [3.5]	100 [3.9]	72 [2.8]	3.1 [696]	3.0 [674]	1.2 [269]		2	76.0 [3.0]	61.0 [2.4]
YM [YI] SK 37-10	3250 [004]	65 [2.6]	100 [3.9]	120 [4.7]	95 [3.7]	3.5 [786]	3.0 [674]	0.5 [112]	-	3	61.0 [2.4]	50.0 [2.0]
YM SZ 35-11	3250	95 [3.7]	80 [3.1]	100 [3.9]	110 [4.3]	2.2 [494]	2.2 [494]	1.9 [426]	0.9 [13]	4	76.5 [3.0]	50.0 [2.0]
YM SZ 50-11	3250	95 [3.7]	97 [3.8]	115 [4.6]	105 [4.1]	3.3 [741]	3.3 [741]	2.8 [628]	0.9 [13]	4	86.5 [3.4]	60.5 [2.4]
YM SZ 70-11	3250	95 [3.7]	123 [4.8]	140 [5.5]	105 [4.1]	5.7 [1279]	5.7 [1279]	5.0 [1122]	0.9 [13]	4	106.5 [4.2]	89.0 [3.5]
YM SZ 100-11	3250	95 [3.7]	151 [5.9]	170 [6.7]	105 [4.1]	7.8 [1747]	7.8 [1747]	5.4 [1211]	0.9 [13]	4	126.5 [5.0]	89.0 [3.5]
YM SZ 140-11	3250	95 [3.7]	173 [6.8]	190 [7.5]	105 [4.1]	11.0 [2470]	10.9 [2447]	7.9 [1773]	0.9 [13]	4	148.0 [5.8]	114.0 [4.5]

Notes: *No internal bumper unless otherwise stated **More designs available on request. ***It is not recommended to exceed 80% of the maximum stroke.

Top Connection



Bottom Connection



Model C Series



Specific Properties

- Crimped bead plate connecting parts, permanently connected to the reinforced bead of the elastomer bellows via a forming process
- Standard design uses NR elastomer
- Also available in special types: ECO, CR, Niro and HP

Single Bellows

	A L L .	Min.	Max.	Required	Max.	Force wi	th P = 8 bar [12	20 psi])	Connecting	D: D	D:	C
Model	Assembly No.	Install Height mm/[in]	Dia. mm/[in]	Clearance mm/[in]	Stroke mm/[in]	Min Height kN/[lbs]	Half Stroke kN/[lbs]	Max Stroke kN/[lbs]	Port Variant	Distance D mm/[in]	Distance E mm/[in]	Standard air inlet P1
YM [YI] FS 40-6	[000]	50 [2.0]	145 [5.7]	160 [6.3]	60 [2.4]	6.9 [1551]	5.2 [1169]	2.4 [540]	1	20 [0.8]		G1-8 [1/8 NPT]
YM [YI] FS 50-5	001 [000]	51 [2.0]	150 [6.0]	165 [6.5]	44 [3.1]	9 [2023]	5.4 [1214]	2.2 [495]				G1/4[1/4NPT]
YM [YI] FS 70-7	0160 [731 • 742]	51 [2.0]	165 [6.5]	180 [7.1]	64 [2.5]	9.9 [2226]	7.5 [1686]	5.2 [1169]		44.5 [1.8]		G1/4[1/4•3/4NPT]
YM [YI] FS 100-10	0160 [451• 484]	51 [2.0]	210 [8.3]	225 [8.9]	94 [3.7]	14.7 [3305]	11.0 [2472]	1.6 [360]				G1/4[1/4•3/4NPT]
YM FS 120-9	358 • 0170	50 [2.0]	215 [8.5]	230 [9.1]	85 [3.3]	17.7 [3979]	12.4 [2788]	6.6 [1484]	2	70.0 [2.8]		G1/4 • G3/4
[YI] FS 120-10	[564 • 561]	51 [2.0]	231 [9.1]	245 [9.6]	99 [3.9]	19.5 [4384]	15.0 [3372]	4.6 [1034]				[1/4 • 3/4 NPT]
YM FS-120-10	0160 • 0170	J1 [Z.U]	231 [7.1]	243 [7.0]	//[3./]	נדטטדן כ.71	15.0 [55/ 2]	[דנטון ט.ד				G1/4 • G3/4
[YI] FS 120-12	[598 • 605]	51 [2.0]	235 [9.3]	250 [9.8]	119 [4.7]	18.7 [4189]	15.9 [3574]	7.2 [1618]				[1/4 • 3/4 NPT]
YM FS 120-12	0160 • 0170	J1 [2.0]	205 [7.0]	230 [7.0]	117[4.7]	10.7 [4107]	15.7 [55]	7.2[1010]				G1/4 • G3/4
YM [YI] FS 200-10	0170 [460 • 465]	51 [2.0]	250 [9.8]	265 [10.4]	89 [3.5]	23.8 [5350]	17.5 [3934]	9.1 [2045]		89.0 [3.5]	38.1 [1.5]	G1/4[1/4•3/4NPT]
YM [YI] FS 330-11	0170 [040 • 130]	51 [2.0]	325 [12.8]	340 [13.4]	99 [3.9]	43.9 [9868]	36.7 [8250]	22.4 [5035]	3			G1/4[1/4•3/4NPT]
[YI] FS 330-14	[009 • 042]	E1 E2 01	242 [12 [7	2/0[1/0]	100 [[1]	47.0 [[0][0]	27 0 [0407]	12.0.000001	ა	157.5 [6.2]	73.0 [2.9]	[1/4 • 3/4 NPT]
YM FS 330-14	0160 • 0170	51 [2.0]	343 [13.3]	360 [14.2]	129 [5.1]	47.3 [5350]	37.8 [8497]	13.0 [2922]				G1/4 • G3/4
[YI] FS 530-11	[103 • 101]	51 [2.0]	205 [15 2]	400 [15.7]	124 [4.9]	68.4 [15376]	53.0 [11914]	20.8 [4675]				[1/4 • 3/4 NPT]
YM FS 530-11	0160 • 0170	J1 [Z.U]	303 [13.2]	400 [13.7]	124 [4.7]	00.4[133/0]	JJ.U [1171 4]	20.0 [1 0/ 3]	4	158.8 [6.3]	79.4 [3.1]	G1/4 • G3/4
[YI] FS 530-14	[091 • 092]	51 [2.0]	ANS [15 0]	420 [16.5]	134 [5.3]	69.6 [15646]	60.2 [13532]	20.8 [4675]	4	130.0 [0.3]	/ 7. 4 [3.1]	[1/4 • 3/4 NPT]
YM FS 530-14	0160 • 0170	J1 [Z.U]	[1J.7] CUF	74U[10.J]	[0.0]	U7.U [130 1 0]	00.2 [13332]	20.0 [40/ 3]				G1/4 • G3/4
[YI] FS 960-12	0170	63 [2.5]	450 [17.7]	480 [18.9]	117 [4.6]	98.3 [22097]	78.2 [17579]	40.4 [9081]	5	114.3 [4.5]		G3/4
YM [YI] FS 1330-11	0170 [0130]	63 [2.5]	530 [20.9]	570 [22.4]	107 [4.2]	141.6 [31831]	121.8 [27380]	63.3 [14229]	כ	152.5 [6.0]	-	G3/4 [3/4 NPT]

Double Bellows

		Min.	Max.	Required	Max.	Force wit	th P = 8 bar [1	120 psi])	Connecting	D:	D:	6. 1.1
Model	Assembly No.	Install Height mm/[in]	Dia. mm/[in]	Clearance mm/[in]	Stroke*** mm/[in]	Min Height kN/[lbs]	Half Stroke kN/[lbs]	Max Stroke kN/[lbs]	part variant	Distance D mm/[in]	Distance E mm/[in]	Standard air inlet P1
YM [YI] FD 40-10	0150 [0110]	70 [2.8]	145 [5.7]	160 [6.3]	100 [3.9]	7.4 [1663]	5.5 [1236]	2.5 [562]	1	20 [0.8]		G1/8 [1/8 NPT]
YM [YI] FD 70-13	0160 [025]	72 [2.8]	165 [6.5]	180 [7.1]	128 [5.0]	11.6 [2607]	7.8 [1753]	2.6 [584]		44.5 [1.8]		G1/4 [1/4 NPT]
[YI] FD 110-15	[400 • 403]	72 [2.8]	203 [8.0]	215 [8.5]	156 [6.1]	16.5 [2607]	10.5 [2360]	2.9 [651]			-	[1/4 • 3/4 NPT]
YM FD 110-15	0160 • 0170					10.5 [2007]			2			G1/4 • G3/4
YM [YI] FD 120-17		75 [3.0]	215 [8.5]	230 [9.1]	155 [6.1]	18.0 [4046]	13.1 [2944]	6.3 [1416]		70.0 [2.8]		G1/4•G3/4 [3/4 NPT]
[YI] FD 120-20	[325 • 327]	77 [3.0]	218 [8.6]	235 [9.3]	193 [7.6]	19.6 [4406]	14.4 [3237]	6.6 [1483]				[1/4 • 3/4 NPT]
YM FD 120-20	0160 • 0170	77 [3.0]	210[0.0]	233 [7.3]	173[7.0]	17.0 [4400]	14.4 [323/]	0.0[1403]				G1/4 • G3/4
YM [YI] FD 200-19	0170 [910 • 900]	75 [3.0]	250 [9.8]	265 [10.4]	200 [7.9]	26.1 [5867]	18.3 [4113]	5.7 [1281]				G3/4[1/4 • 3/4 NPT]
YM FD 200-22	0160	77 [3.0]	255 [10.0]	265 [10.4]	218 [8.6]	26.2 [5889]	17.6 [3956]	7.0 [1573]		89.0 [3.5]	73.0 [2.9]	G1/4
YM [YI] FD 200-25	0160 [951 • 952]	77 [3.0]	260 [10.2]	275 [10.8]	248 [9.8]	25.4 [5709]	18.8 [4226]	8.2 [1843]	3			G3/4[1/4 • 3/4 NPT]
YM [YI] FD 330-22	0160 [180 • 184]	75 [3.0]	325 [12.8]	340 [13.4]	230 [9.1]	46.4 [10430]	33.8 [7598]	14.3 [3214]		157.5 [6.2]		G3/4[1/4 • 3/4 NPT]
YM [YI] FD 330-30	0160 [473 • 472]	77 [3.0]	340 [13.4]	355 [14.0]	283 [11.1]	49.0 [11015]	39.6 [8902]	13.7 [3079]		137.3 [0.2]	/ 3.0 [2.7]	G3/4[1/4 • 3/4 NPT]
[YI] FD 530-22	[145 • 143]	77 [0.0]	205 51 5 01	400 [1 [7]	000 00 01	/ [[[] 4704]	CO O [110011	01 0 [4000]				[1/4 • 3/4 NPT]
YM FD 530-22	0160 • 0180[800]	77 [3.0]	385 [15.2]	400 [15.7]	233 [9.2]	65.5 [14724]	52.9 [11891]	21.8 [4900]				G1/4 • G3/4 • G1
YM [YI] FD 530-30	0160 • 0180[800]	77 [3.0]	400 [15.7]	415 [16.3]	273 [10.7]	71.2 [16005]	56.4[12678]	21.6 [4855]	4	158.8 [6.3]	79.4 [3.1]	[1/4-3/4 NPT]
[YI] FD 530-35	[810 • 811]	77 [3.0]	405 [15 0]	490 [14 []	212 [12 2]	740 [140] [1	57.9 [13015]	21.0.[4720]				[1/4 • 3/4 NPT]
YM FD 530-35	0160 • 0180		403[13.7]			74.8 [16815]		21.0 [4720]				G1/4 • G1
YM FD 960-22	271		444 [17.5]			101.0 [22704]		37.0 [8317]	5	114.3 [4.5]		G3/4
YM FD 1330-25	797	92 [3.6]	518 [20.4]				113.0 [25402]	46.5 [10453]		152.5 [6.0]	- 1	G3/4
YM FD 1330-70	0170	120 [4.7]	640 [25.2]	700 [27.5]	680 [26.8]	195.0 [43838]	120.0 [26977]	58 [13039]	6	305 [12]		G3/4

Notes: *No internal bumper unless otherwise stated **More designs available on request. ***It is not recommended to exceed 80% of the maximum stroke.

Model C Series



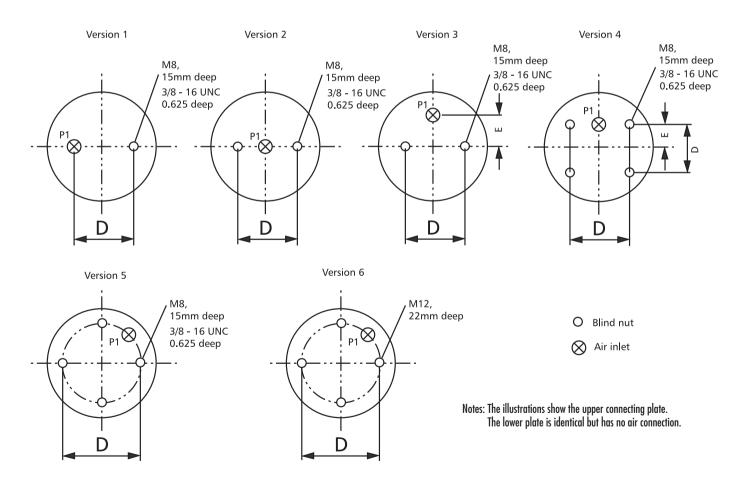
Specific Properties

- Crimped bead plate connecting parts, permanently connected to the reinforced bead of the elastomer bellows via a forming process
- Standard design uses NR elastomer
- Also available in special types: ECO, CR, Niro and HP

Triple Bellows

		Min.	Max.	Required	Max.	Force with	P = 8 bar [12	?0 psi])	Connecting		D	
Model	Assembly No.	Install Height mm/[in]	Dia. mm/[in]	Clearance mm/[in]	Stroke***	Min Height kN/[lbs]	Half Stroke kN/[lbs]	Max Stroke kN/[lbs]		Distance D mm/[in]	Distance E mm/[in]	
YM [YI] FT 330-29	0160 [048 • 047]	110 [4.3]	325 [12.8]	345 [13.6]	320 [12.6]	46.4 [10430]	33.7 [7575]	17.8 [4001]	3	157 5 54 91	72 0 [2 0]	G1/4[1/4 • 3/4 NPT]
YM [YI] FT 430-32	0160 • 0170 [044]	115 [4.5]	330 [13.0]	355 [14.0]	315 [12.4]	53.4 [12004]	39.2 [8812]	17.0 [3821]	ა	137.3 [0.2]	7 3.0 [2.7]	G1/4 [1/4 • 3/4 NPT] G1/4 • 3/4 [3/4 NPT]
YM [YI] FT 530-32	0160 [808 • 802]	110 [4.3]	384 [15.1]	410 [16.1]	325 [12.8]	69.3 [15578]	54.6 [12274]	24.7 [5552]				G1/4[1/4 • 3/4 NPT]
[YI] FT 530-35	[845 • 842]	115 [4 5]	405 F15 01	420 F14 01	205 [15 4]	5 [15.6] 77.0 [17309]	53.8 [12094]	27 2 [41141	4	158.8 [6.3]	79.4 [3.1]	[1/4 • 3/4 NPT]
YM FT 530-35	0160 • 0180	[C. F] C11	405 [15.9]	430 [10.7]	393 [13.0]		JJ.0 [12074]	27.2 [0114]				G1/4 • G1
YM FT 960-34	0170	120 [4.7]	462 [18.2]	510 [20.1]	335 [13.2]	99.9 [22457]	77.2 [17354]	32.0 [7193]	5	114.3 [4.5]		G3/4
YM FT 1330-35	274	120 [4.7]	521 [20.5]	570 [22.4]	350 [13.8]	148.2 [333154]	119.4 [26841]	26.3 [5912])	152.5 [6.0]	1	G3/4

Notes: *No internal bumper unless otherwise stated **More designs available on request. ***It is not recommended to exceed 80% of the maximum stroke.



Model R Series

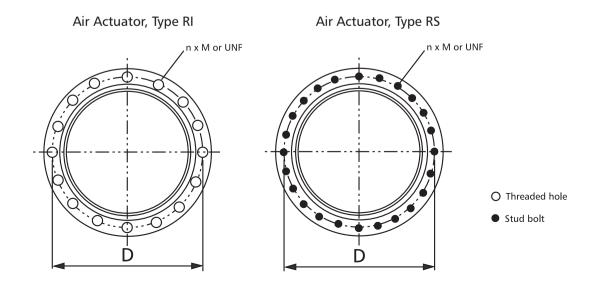


Specific Properties

- Bead ring connecting parts can be disassembled
- Standard design uses NR elastomer
- Also available in special types: ECO, CR, Niro and HP

	Assembly	Min.	Max.	Required	Max.	Force	with P = 8 bar [1:	20 psi]	Pitch Circle			
Model	No. metric [imperial]	Install Height ⁽¹⁾ mm/[in]	Dia. mm/[in]	Clearance mm/[in]	Stroke** mm/[in]	Min Height kN/[lbs]	Min Stroke kN/[lbs]	Max Stroke kN/[lbs]	ØD mm/[in]	Туре	Dim. n	Thread M or UNF
SINGLE CONVOLUTION BELLOWS												
YM [YI] FS 960-12	61898 [478]	51 [2.0]	442 [17.4]	480 [18.9]	124 [4.9]	104 [23379]	78.3 [17601]	31.3 [7036] ⁽²⁾	350 [13.8]	RS	18	M10 [3/8-24UNF]
YM [YI] FS 1330-11	61899 [197]	51 [2.0]	530 [20.9]	570 [22.4]	114 [4.5]	142.4 [32011]	119.0 [26751]	66.1 [14859]	419 [16.5]	RS	24	M10 [3/8-24UNF]
YM [YI] FS 1710-12	61900 [727]	51 [2.0]	580 [22.8]	620 [24.4]	126 [5.0]	182.5 [41026]	147.2 [33090]	61.4 [13802](2)	482 [19.0]	RS	24	M10 [3/8-24UNF]
YM [YI] FS 2870-16	61901 [737]	51 [2.0]	715 [28.1]	760 [30.0]	164 [6.5]	298.0 [66990]	238.0 [53502]	81.0 [18208] ⁽²⁾	596 [23.5]	RS	32	M10 [3/8-24UNF]
YM [YI] FS 5450-16	61902 [601]	64 [2.5]	950 [37.4]	1000 [39.37]	151 [5.9]	520.1 [116918]	437.9 [98439]	200.9 [45162] ⁽²⁾	830 [32.7]	RS	40	M10 [3/8-24UNF]
DOUBLE CONV	OLUTION B	ELLOWS										
YM [YI] FD 960-22	2200 [191]	84 [3.3]	444 [17.5]	490 [19.3]	226 [8.9]	106.3 [23896]	84.1 [18905]	21.8 [4900] ⁽²⁾	350 [13.8]	RS	18	M10 [3/8-24UNF]
YM FD 1120-30 [YI] FD 1120-30	2100	90 [3.5]	510 [20.1]	550 [21.7]	315 [12.4]	120.0 [26975]	89.3 [20074]	25.7 [5777] ⁽³⁾	354 [13.9]	RI	16 24	M8 [3/8-24UNF]
YM [YI] FD 1330-25	2200 [227]	84 [3.3]	518 [20.4]	570 [22.4]	246 [9.7]	144.2 [32416]	114.0 [27907]	50.7 [11397] ⁽³⁾	419 [16.5]	RS	24	M10 [3/8-24UNF]
YM [YI] FD 1710-25	2200 [203]	84 [3.3]	577 [22.7]	620 [24.4]	251 [9.9]	185.4 [41677]	137.6 [30932]	48.0 [10790] ⁽²⁾	482 [19.0]	RS	24	M10 [3/8-24UNF]
YI FD 1730-40 YM FD 1730-40	2100	100 [3.9]	610 [24.0]	650 [25.6]	400 [15.7]	161.1 [36214]	134.1 [30145]	54.1 [12161]	395 [15.6]	RI	16 24	M16 [3/8-24UNF]
YM [YI] FD 2380-24	2200 [772]	84 [3.3]	660 [26.0]	710 [28.0]	231 [9.1]	241.3 [54244]	202.8 [45589]	80.3 [18051]	558 [22.0]	RS	24	M10 [3/8-24UNF]
[YI] FD 2470-40 YM FD 2470-40	2100	84 [3.3]	710 [28.0]	750 [29.5]	400 [15.7]	246.0 [55300]	209.2 [47027]	117.0 [26301]	495 [19.5]	RI	16 24	M16 [3/8-24UNF]
YM [YI] FD 2870-30	2200 [230]	84 [3.3]	709 [27.9]	760 [29.9]	271 [10.7]	276.6 [62179]	232.0 [52153]	87.8 [19737] ⁽²⁾	596 [23.5]	RS	32	M10 [3/8-24UNF]
YM [YI] FD 5450-28	2200 [602]	107 [4.2]	950 [37.4]	1000 [39.37]	283 [11.1]	515.5 [115884]	410.7 [92325]	206.1 [46331] ⁽²⁾	830 [32.7]	RS	40	M10 [3/8-24UNF]
TRIPLE CONVO	LUTION BE	LLOWS										
YM [YI] FT 960-34	2200 [761]	114 [4.5]	462 [18.2]	510 [20.1]	336 [13.2]	109.0 [24503]	77.2 [17354]	29 .5 [6631] ⁽²⁾	350 [13.8]	RS	18	M10 [3/8-24UNF]
YM [YI] FT 1330-35	2200 [823]	114 [4.5]	521 [20.5]	570 [22.4]	356 [14.0]	148.7 [33427]	115.6 [25986]	38.0 [8542] ⁽²⁾	419 [16.5]	RS	24	M10 [3/8-24UNF]
YM [YI] FT 1710-38	2200 [324]	114 [4.5]	580 [22.8]	630 [24.8]	356 [14.0]	187.5 [42150]	149.1 [33517]	61.8 [13892] ⁽²⁾	482 [19.0]	RS	24	M10 [3/8-24UNF]
YM [YI] FT 2870-45	2200 [230]	114 [4.5]	720 [28.3]	770 [30.3]	455 [18.2]	289.0 [64967]	231.0 [51928]	46.2 [10385] ⁽²⁾	596 [23.5]	RS	32	M10 [3/8-24UNF]
YM [YI] FD 5450-44	2200 [603]	140 [5.5]	950 [37.4]	1000 [39.37]	440 [17.3]	526.7 [118402]	448.0 [100710]	218.1 [48028] ⁽²⁾	830 [32.7]	RS	40	M10 [3/8-24UNF]

Notes: *More designs available on request. **It is not recommended to exceed 80% of the maximum stroke. (1) Does not apply to ECO or HP, (2) with p=6, (3) with p=7 bar.



Air Springs for Vibration Isolation

In addition to actuation, many of our air springs can also be utilized as isolators with load bearing capacities ranging from 0.5 kN (112 lbs.) to over 350 kN (78 kip), A number of unique product features make air springs an ideal solution for many different and challenging vibration isolation applications.

Product Features

Constant Operating Height

Our Air Springs are pressurized to maintain a set height, regardless of the load. There is no static spring deflection as with other spring elements. A user-friendly, automatic control system guarantees a constant operating height even under varying loads

Lateral Stability

Depending on the type of air spring used, their latteral stiffness can reach up to a 100% of the vertical stiffness.

Low Frequency, Load-Independent Vibration Isolation

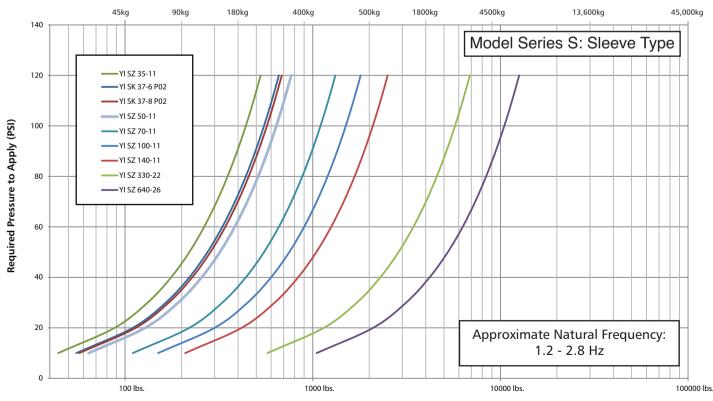
Air Springs enable a very low resonant frequency from approximately 1 Hz to 4 Hz. Here, the resonant frequency is virtually independent of the load-bearing capacity. The excellent insulating effect remains virtually constant even under changing loads.

Compact Component Height

Our air springs offer a compact component height. There is no static spring deflection.

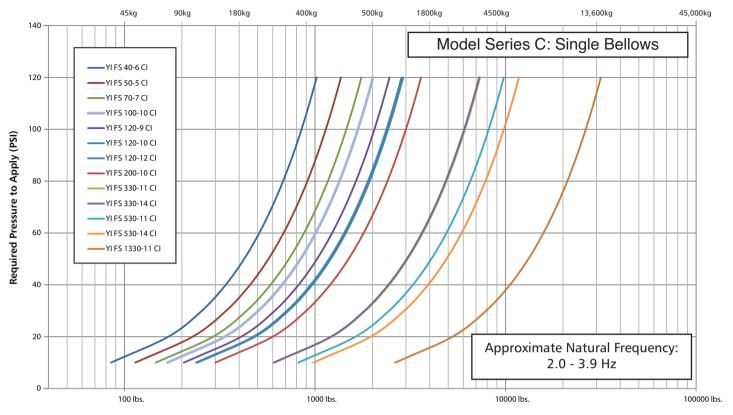
Air Springs for Vibration Isolation - Model S Series

- The following curves represent acceptable points of operation for each series of air springs when used as an isolator.
- The natural frequency range provided for each series is applicable when operating within any of the curves shown.
- The triple bellows version within any air spring series is not recommended for use as an isolator due to stability concerns.

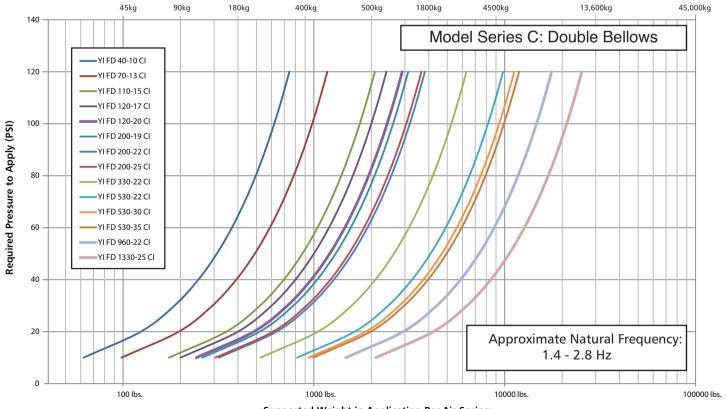


Supported Weight in Application Per Air Spring

Air Springs for Vibration Isolation - Model C Series

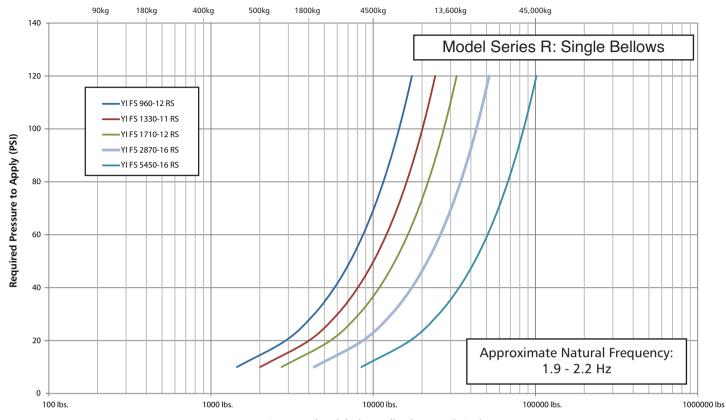


Supported Weight in Application Per Air Spring

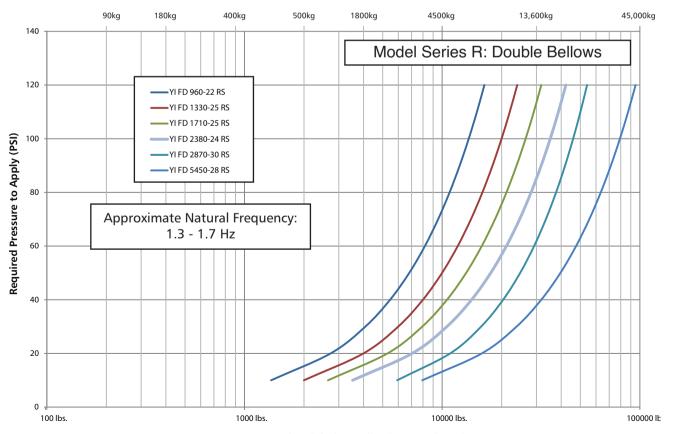


Supported Weight in Application Per Air Spring

Air Springs for Vibration Isolation - Model R Series



Supported Weight in Application Per Air Spring



Supported Weight in Application Per Air Spring

Global Service and Support

From Original Equipment Manufacturers (OEM) to aftermarket applications, ITT offers a unique combination of product selection, engineering excellence and technical support to meet even the toughest application needs.

Global Manufacturing and Sales Facilities offer our customers:

- Highly Trained Distribution Network
- State-of-the Art Engineering Capabilities
- Custom Solution Development
- Customer Service Specialists
- Multiple Open Communication Channels

If you are unsure whether one of our standard products meets your requirements, feel free to speak with one of our technical representatives at: 864.647.9521

Products/Engineering/Technical Support

ITT continually strives to provide the widest selection of products in the global marketplace. Through constant evaluation and testing, we bring our customers the most cost effective products with more features, greater performance and improved ease of use for every application requirement.



At ITT We Solve the Most Challenging Applications with Innovative Solutions.

ITT offers its customers a global network of customer service staff and technical sales personnel that are available to assist you with all of your application needs.

- Operating with lean manufacturing and cellular production, ITT produces higher quality custom and standard products with greater efficiency and within shorter lead times.
- An authorized Global Distribution Network is trained regularly by ITT staff on new products and services ensuring they are better able to serve you.
- Global operations in USA, Germany, India, China, and Japan.
- A comprehensive, website full of application information, technical data, sizing examples and information to assist in selecting the product that's right for you.

Our website also features a searchable worldwide distributor lookup to help facilitate fast, localized service. Contact us today for assistance with all of your application needs.

ITT is a market-leading manufacturer of space-efficient linear actuator solutions including, industry standard and custom pneumatic cylinders, hydraulic cylinders, air springs and accessories. With 16 patents, we have manufactured over 50,000 modified and custom designs.

As a leading manufacturer of rotary actuators and multi-motion devices. We sell our products through a highly capable distribution network, that can assist you with application specifications and product support.

We are dedicated to producing quality products and have over 3 million standard products available with a large percentage of our sales being application specials.

Common Applications:

- Pulp and Paper Industry
- Lumber Mills
- Lift Tables





ENGINEERED FOR LIFE

Compact Automation Products 105 Commerce Way Westminster, SC 29687, USA Tel: 864.647.9521

Fax: 864.647.9574 www.ittcontroltech.com